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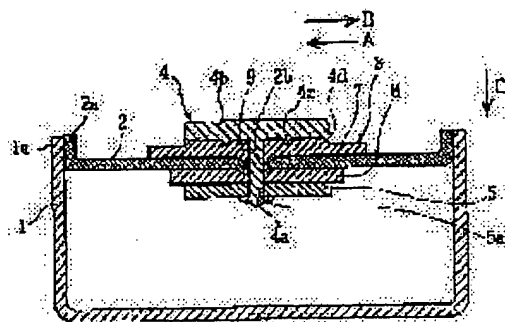
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(54) SEALED BATTERY

(57) Abstract:

PROBLEM TO BE SOLVED: To provide a battery capable of preventing the leakage of an electrolyte when the battery is stored or used over a long period or at a high temperature by arranging protrusions having a prescribed effect on the flange section of an other-polarity terminal pin or on a washer.

SOLUTION: A circular first protrusion 4c is formed nearly at the center of the flange section 4b of a pin 4, and the center section of a thick section 7a is pressed by the first protrusion 4c. A circular second protrusion 4d is formed at the outermost periphery section of the flange section 4b of the pin 4, and the outer peripheral end of the thick section 7a is pressed by the second protrusion 4d. Even if the thick section 7a is pressed in the outer direction of a battery, a gasket 7 is prevented from causing a creep phenomenon to reduce the pressing force or to generate cracks by the existence of the second protrusion 4d blocking the movement of the thick section 7a.



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